

2025-04-23 14:44:00

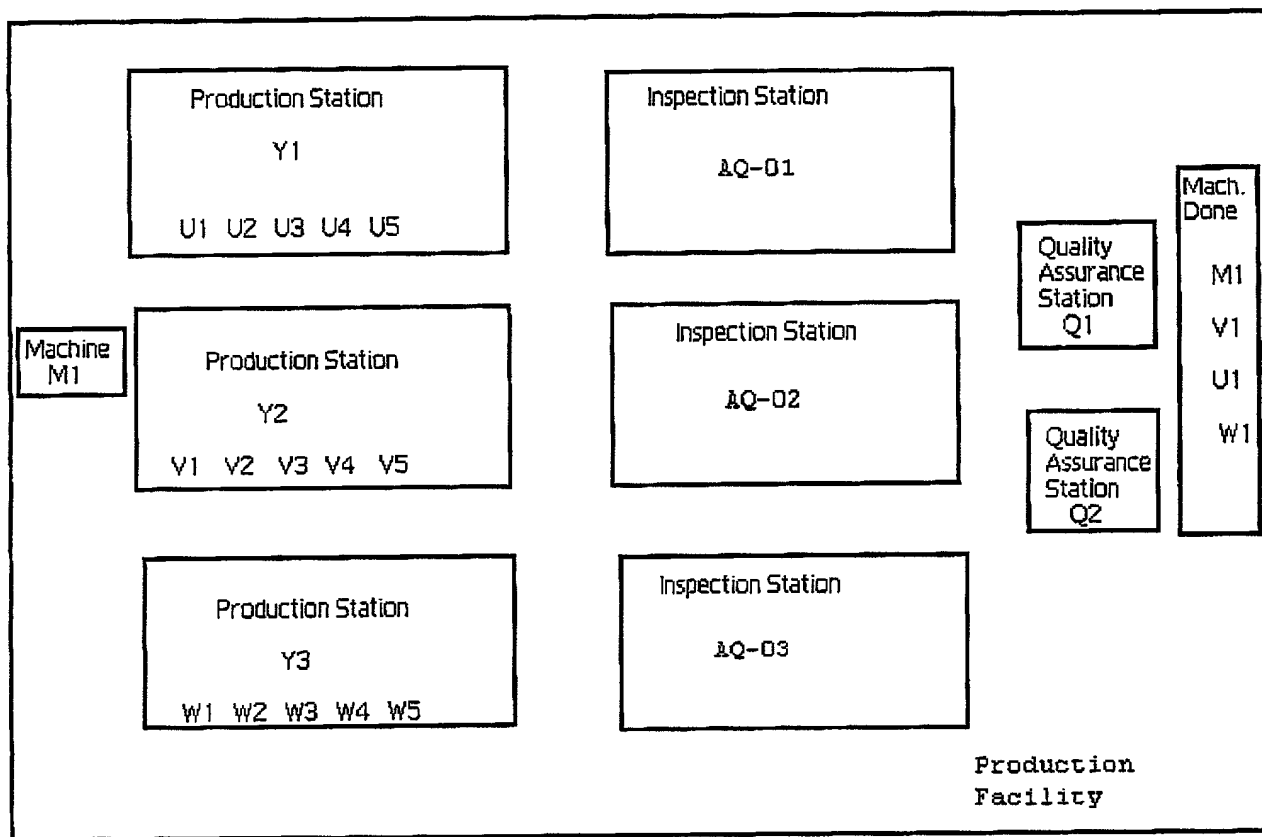


Figure 1

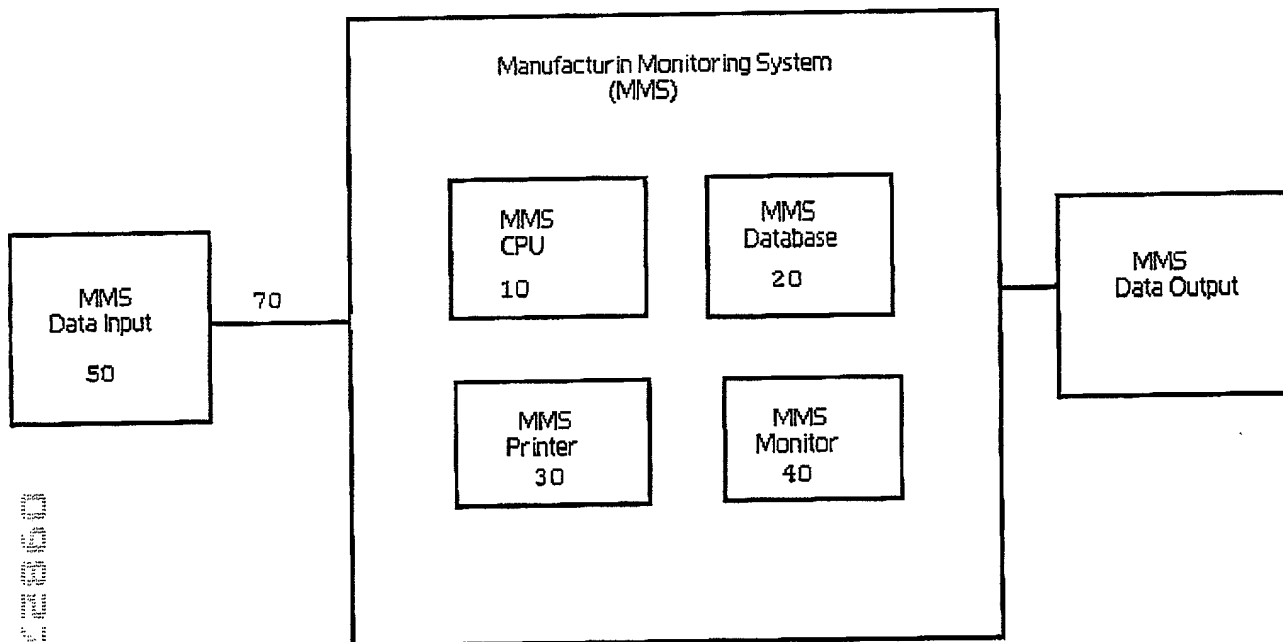


Figure 2

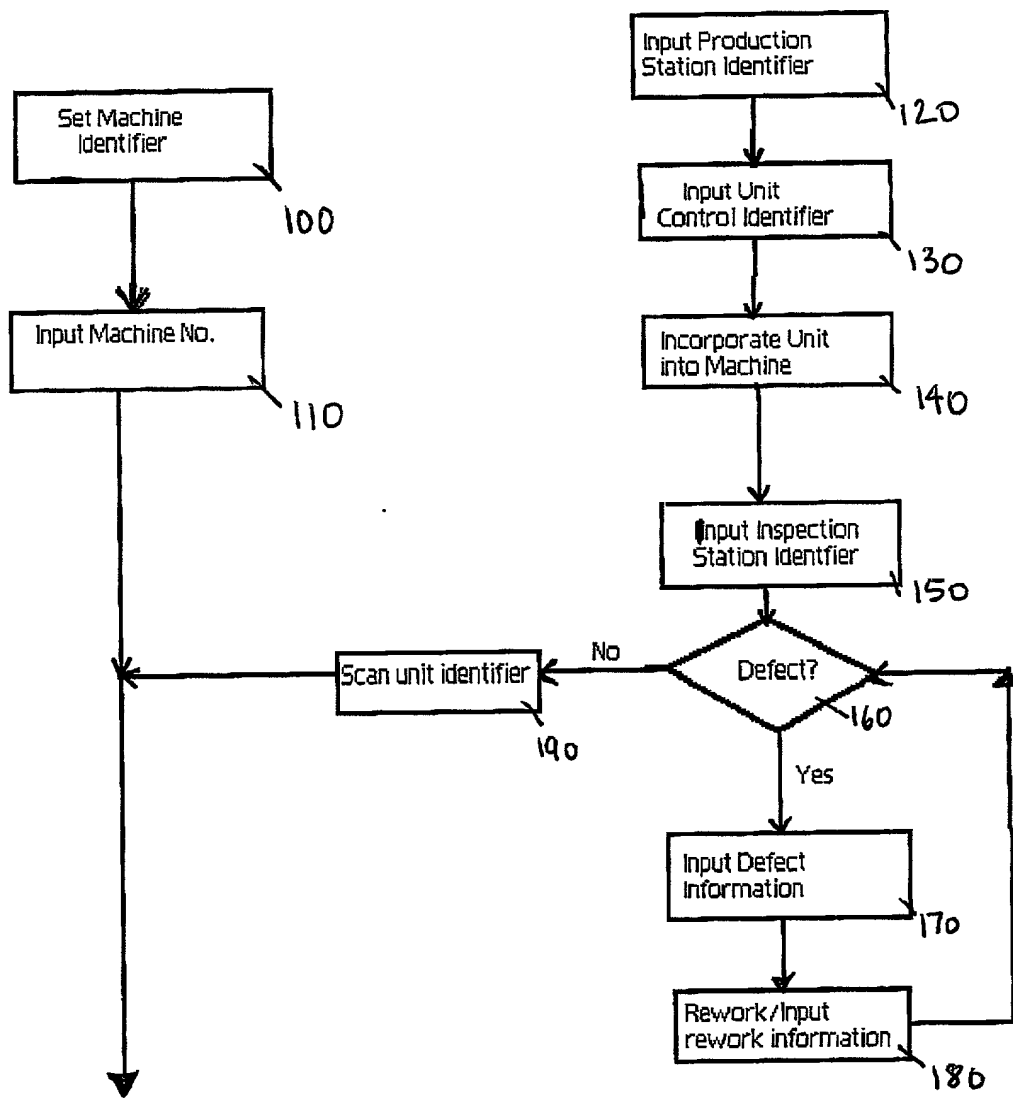


Figure 3.

191

Serial No []

Machine No 2299110016

QA Insp. Name

- Alicia - 00073
- Ellen - 02120
- Em - 01945
- Heriberto - 00369
- Rita - 00406
- Rosa - 02365
- Socorro - 00461
- Victor - 04508

Log on []

Log off []

192

Date 5/31/00

Month May-00

List All QA []

List All QA []

Print Out []

193

Insp Station []

Employee # []

Defect Time []

194

Defect []

Grade []

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Repair []

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Traveler - Machine Record
Afcio 650

Traveler - Machine Record

Affidavit

40111-1

Current Data (From Last Working Day 4:00 PM to Today 4:00 PM)

QC Stations			X			Qty Rate		
Def	Insp	Rate	Prod Main	Prod Sub	J-7	Loc	PCB	Eng
AQ-01	14	88	0.159	0.069	0.071	0	0	0
AQ-02	6	87	0.069	0.071	0	0	0	0
AQ-03	6	85	0.071	0	0	0	0	0
AQ-04	0	85	0	0.024	0	0	0	0
AQ-05	2	83	0.024	0	0	0	0	0
AQ-06	0	86	0	0.024	0	0	0	0
AQ-07	2	85	0.024	0.036	0.012	0.012	0	0
AQ-08	3	84	0.036	0.012	0.012	0.024	0	0
AQ-09	1	84	0.012	0.023	0.04	0.084	0	0
AQ-10	1	84	0.012	0.04	0.084	0	0	0
AU-01	2	88	0.023	0.04	0.084	0	0	0
AU-02	3	76	0.04	0.084	0	0	0	0
AU-03	3	75	0.04	0	0	0	0	0

Total Defect 44 ~ 400

N/C Defect 1 ~ 390

Insp. Q'ty 84

Failure Rate 0.513

Refresh to Latest Data

Return to Main Screen

300 310 320 330 340 350 360 370 380

Machine

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Machine No	Insp St	Defect	Repair	Response	Prod	Defect Line
9350050200	AQ-01	Discon cn [2] per rear mach fan	Corrected	PROD	AE-07	5/25/00 7:55:35 AM
9350050168	AQ-01	Discon cn [273] Paper bank board	Connected the connector	PROD	AE-07	5/25/00 1:53:37 PM
9350050177	AQ-01	Harness out of the saddle, rear side mach/basis	Put into the clamp	PROD	AE-07	5/25/00 1:03:44 PM
9350050254	AQ-01	Incomplete locked: Ferrite Core	Asy closed (ferrite)	PROD	AC LINE	5/30/00 2:01:58 PM
9350050238	AQ-01	Loose rivet: paper bank frame	Retighten	PROD	AW LINE	5/30/00 12:50:25 PM
9350050220	AQ-01	M/M Duct fan	Remounted	PROD	AC-05	5/30/00 10:01:01 AM
9370050011	AQ-01	M/S ferrite: power cord		PROD	AG-01	5/30/00 3:32:19 PM
9350050252	AQ-01	M/S screw: Duct fan		PROD	AE-11	5/30/00 3:24:30 PM
9350050252	AQ-01	M/S screw: Duct fan [1]		PROD	AE-11	5/30/00 1:25:52 PM
9350050202	AQ-01	M/S screw: Duct fan bkt. (1)	Installed (SCREW)	PROD	AG-01	5/30/00 8:11:51 AM
9350050248	AQ-01	M/S toner recycle bkt. Screws on rear side.	Installed the screws	PROD	AE-11	5/30/00 1:01:58 PM
9350050243	AQ-01	Mis-routed black har. Power supply	PTA #9 error (installed the saddles)	PROD	AE-02	5/30/00 12:37:00 PM
9350050177	AQ-01	No display: operation panel	Asy put correct position (harness)	J-7	AE LINE	5/25/00 4:04:24 PM
9350050233	AQ-01	No display: operation panel	Replace BICU replaced	J-7	AE LINE	5/30/00 11:12:52 AM
9350050209	AQ-01	No power: machine	Replaced scanner PCB	PROD	AE-10	5/30/00 9:24:40 AM
9350050205	AQ-01	SC 366 light stay on	BICU CN-301 disconnected (connected) En	J-7	AE-10	5/30/00 8:24:02 AM
			Replaced BICU pcb	J-7	AE-10	5/30/00 8:24:02 AM

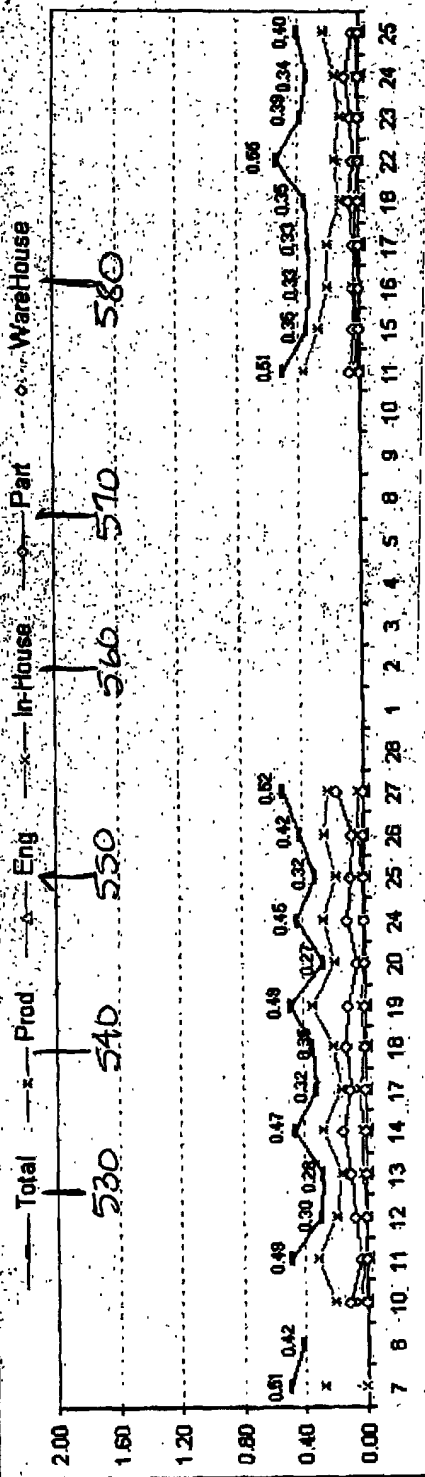
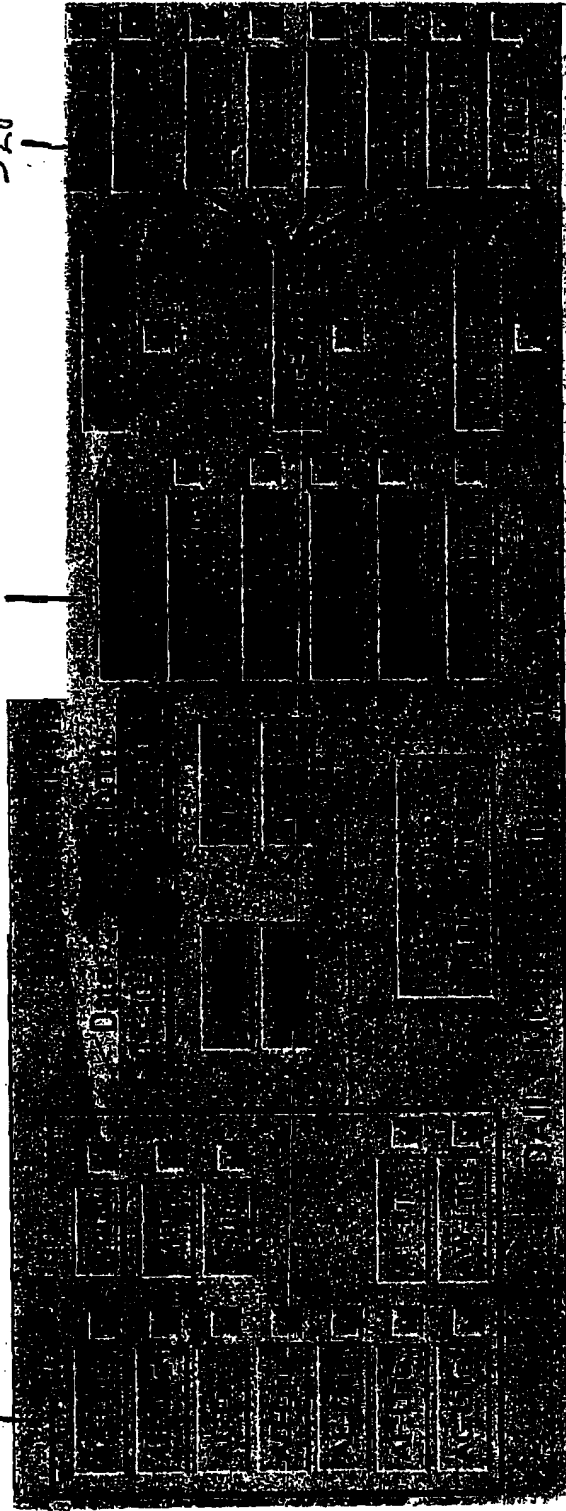


Figure 7

Date	600		610		620		630		640		650		660		670		680		690		700		710	
	Input		QC Output		Packing Output		Work in Process		Total		Total		Total		Total		Total		Total		Total		Total	
5/25/00	95	95	95	93	93	101	101	82	0	82	88	88	0	0	0	0	0	0	0	0	0	0	0	0
5/24/00	95	95	95	100	100	102	102	88	0	88	102	102	0	0	0	0	0	0	0	0	0	0	0	0
5/23/00	96	96	96	105	105	115	115	95	0	95	115	115	0	0	0	0	0	0	0	0	0	0	0	0
5/22/00	82	82	82	78	78	57	57	114	0	114	57	57	0	0	0	0	0	0	0	0	0	0	0	0
5/18/00	94	94	94	85	85	86	86	89	0	89	86	86	0	0	0	0	0	0	0	0	0	0	0	0
5/17/00	91	91	91	87	87	115	115	81	0	81	115	115	0	0	0	0	0	0	0	0	0	0	0	0
5/16/00	94	94	94	90	90	60	60	105	0	105	60	60	0	0	0	0	0	0	0	0	0	0	0	0
5/15/00	86	86	86	90	90	94	94	71	0	71	94	94	0	0	0	0	0	0	0	0	0	0	0	0
5/11/00	93	93	93	85	85	82	82	79	0	79	87	87	0	0	0	0	0	0	0	0	0	0	0	0
5/10/00	66	7	73	7	68	1	1	68	5	73	75	75	5	5	5	5	5	5	5	5	5	5	5	5
5/9/00	91	91	91	85	85	84	84	72	0	72	84	84	0	0	0	0	0	0	0	0	0	0	0	0
5/8/00	73	73	73	70	70	81	81	65	0	65	81	81	0	0	0	0	0	0	0	0	0	0	0	0
5/5/00	62	62	62	64	64	1	1	76	0	76	64	64	0	0	0	0	0	0	0	0	0	0	0	0

Input

